

# AMINE-FUNCTIONALIZED POROUS POLYMERS FOR SELECTIVE CO<sub>2</sub> ADSORPTION



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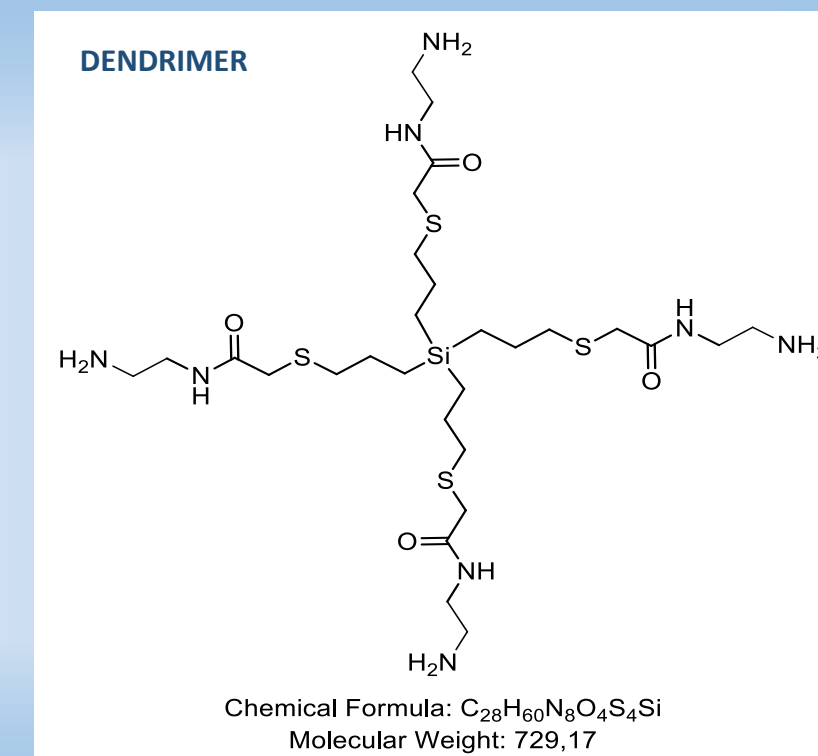
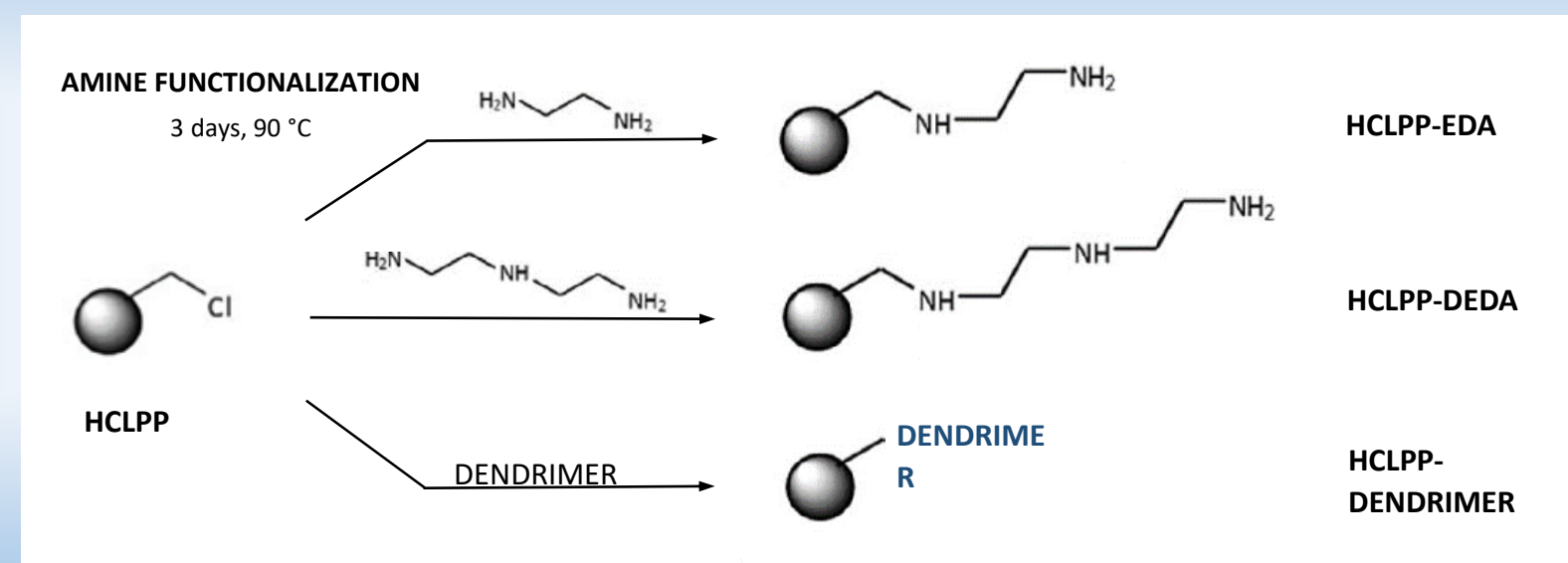
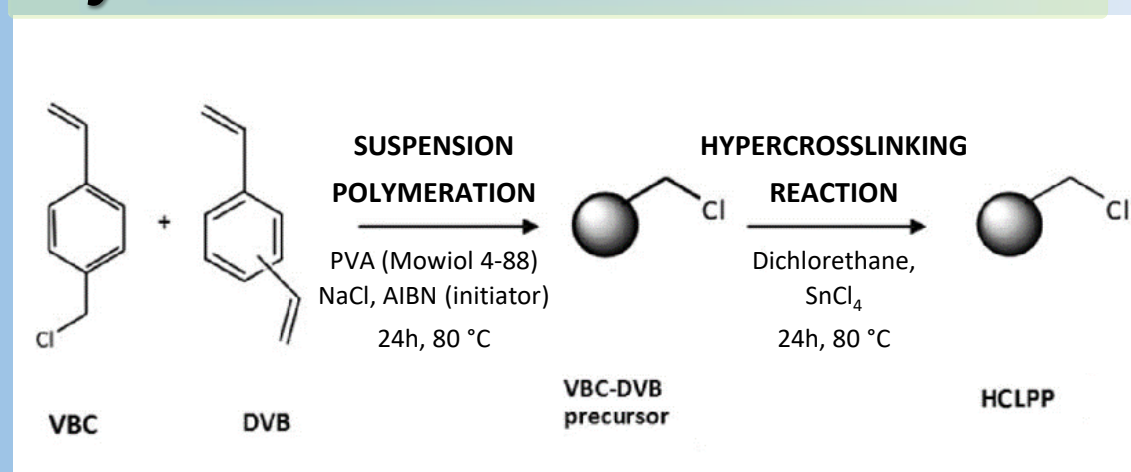
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## INTRODUCTION

The increasing release of CO<sub>2</sub> to the atmosphere due to human activities has initiated considerable interest in the development of new materials and technologies for CO<sub>2</sub> capture. A cheap alternative solution represents a design and synthesis of microporous organic polymers, porous materials generally possess low skeletal density, in which the precise control over the material's chemical composition and textural properties can lead to a significant enhancement in gas storage [1]. This work is focused on the synthesis of hypercrosslinked vinylbenzyl chloride (VBC) - divinylbenzene (DVB) microporous material and its application for CO<sub>2</sub> capture and gas separation.

## MATERIAL

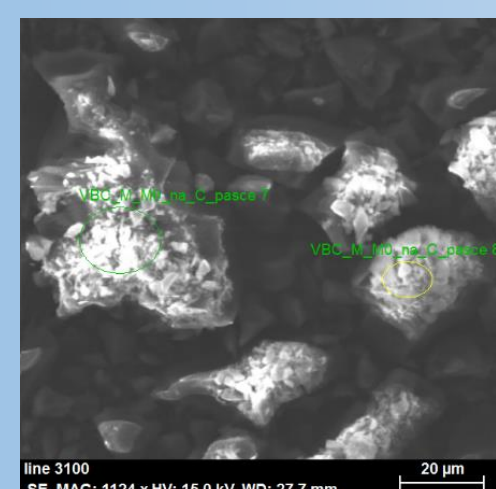
### Synthesis and functionalization



**Scheme 1.** Synthesis of hypercrosslinked porous polymer HCLPP (VBC-DVB) [2] and its amines functionalization HCLPP-EDA, HCLPP-DETA and HCLPP-DENDRIMER.

## MATERIAL

### Characterization



**Figure 1** SEM analysis.

**Table 1** Texture properties

Sample	$S_{BET}$ (m <sup>2</sup> g <sup>-1</sup> )	$S_{meso}$ (m <sup>2</sup> g <sup>-1</sup> )	$V_{tot}$ (mm <sup>3</sup> liq g <sup>-1</sup> )	$V_{micro}$ (mm <sup>3</sup> liq g <sup>-1</sup> )	$\rho_{He}$ (g cm <sup>-3</sup> )
HCLPP	757	310	408	226	1.15
HCLPP - EDA	283	93	157	97	1.18
HCLPP - DETA	277	132	159	76	1.16
HCLPP - DENDRIMER	616	194	341	218	1.69

$S_{BET}$  specific surface area calculated by the BET method;  $S_{meso}$  specific surface area of mesopores (t-plot method);  $V_{tot}$  specific total volume of pores;  $V_{micro}$  specific volume of micropores (t-plot method);  $\rho_{He}$  skeletal density (Helium pycnometry)

**Table 2** EDX analysis

Sample	C (%)	Cl (%)	N (%)	S (%)	Si (%)
HCLPP	93.49	0.40	1.66	-	0.05
HCLPP - EDA	82.96	0.07	8.43	-	0.09
HCLPP - DETA	85.09	0.05	8.76	-	0.07
HCLPP - DENDRIMER	90.62	0.29	5.18	0.19	0.20

## EXPERIMENTAL

### Gas uptake calculation

The adsorption isotherms measurement was based on the volumetric method [2]. The gas amount adsorbed in the material is calculated from the balance as the difference of the initial and the equilibrium amounts:

$$N_{(adsorbed)} = N_{(gas\ initially)} - N_{(rest\ gas\ in\ equilibrium)} \quad (1)$$

$$N_{(adsorbed)} = \frac{p_1 V_1 - p_{eq}(V_1 + V_2 - V_x)}{RT} \quad (2)$$

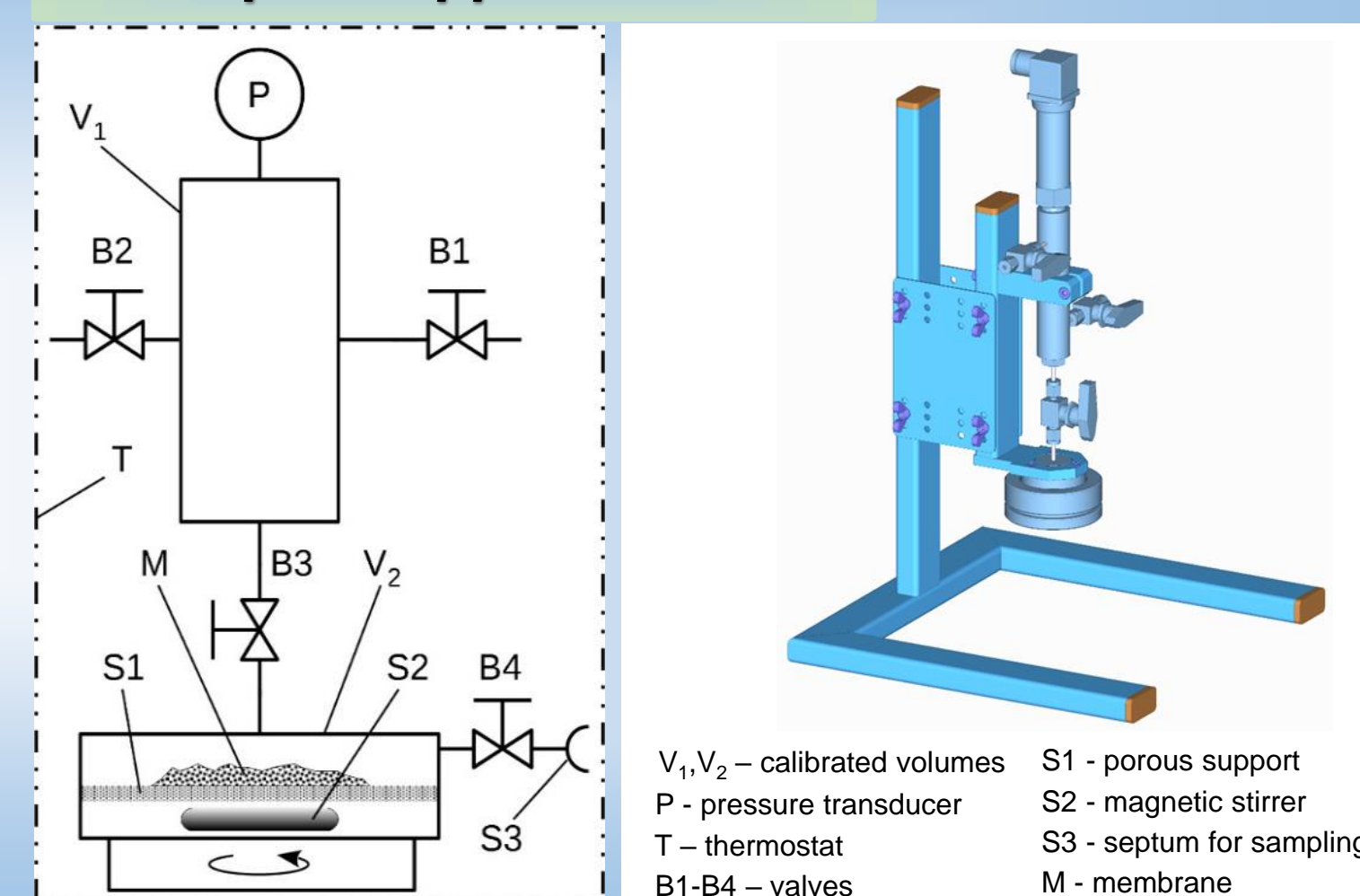
The ideal gas state eq. (3) is used to the moles in gas phase calculation ( $N$  gas moles number):

$$N = \frac{pV}{RT} \quad (3)$$

The adsorbed amount is related to the material weight  $m$  to determine the adsorbed phase concentration,  $q$ :

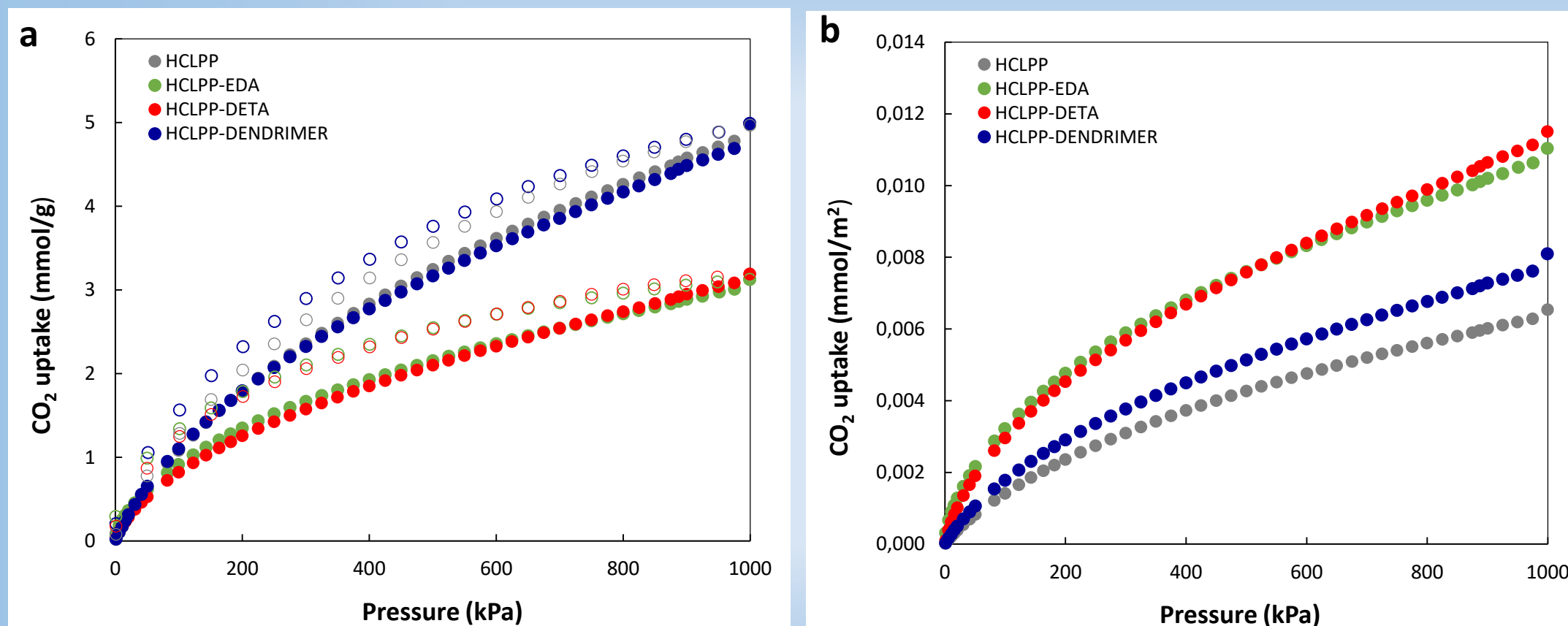
$$q = \frac{N_{(adsorbed)}}{m} \quad (4)$$

### Adsorption apparatus



**Figure 2** Apparatus for gas adsorption measurement in materials.

## RESULTS



**Figure 3** The CO<sub>2</sub> adsorption isotherms in the porous polymer materials at temperature 25 °C.

(a) adsorption (full points) and desorption (empty points).

(b) adsorption related to the specific surface area of porous polymers.

**Table 3** Gas adsorption performance of materials

Sample	CO <sub>2</sub> (mmol g <sup>-1</sup> )*	CH <sub>4</sub> (mmol g <sup>-1</sup> )*	N <sub>2</sub> (mmol g <sup>-1</sup> )*	H <sub>2</sub> (mmol g <sup>-1</sup> )*	O <sub>2</sub> (mmol g <sup>-1</sup> )*
HCLPP	1.01	0.31	0.090	0.021	0.012
HCLPP - EDA	0.82	0.13	0.029	0.015	0.047
HCLPP - DETA	0.91	0.13	0.033	0.012	0.042
HCLPP - DENDRIMER	1.10	0.24	0.063	0.017	0.089

\* Amount of captured gases in porous material at 1 bar.

**Table 4** Selectivity performance of materials

Sample	CO <sub>2</sub> /CH <sub>4</sub> (-)	CO <sub>2</sub> /N <sub>2</sub> (-)	CO <sub>2</sub> /H <sub>2</sub> (-)	O <sub>2</sub> /N <sub>2</sub> (-)	CH <sub>4</sub> /H <sub>2</sub> (-)
HCLPP	3.3	11.2	48.1	0.1	14.8
HCLPP - EDA	6.3	28.3	61.3	1.6	8.7
HCLPP - DETA	7.0	27.6	75.8	1.3	10.8
HCLPP - DENDRIMER	4.6	17.5	64.7	1.4	14.1

## CONCLUSION

New porous polymeric sorbent with a high apparent surface area showing selective CO<sub>2</sub> adsorption over CH<sub>4</sub> and N<sub>2</sub> was prepared by suspension polymerization of vinylbenzyl chloride and divinylbenzene, followed by modification with polyamines and dendrimer containing amino groups resulting in an enhanced CO<sub>2</sub>/CH<sub>4</sub>, CO<sub>2</sub>/N<sub>2</sub> and CO<sub>2</sub>/H<sub>2</sub> selectivity. Produced polymer represents a promising organic porous material for CO<sub>2</sub> capture from gas mixtures. We plan to use the developed porous polymer and its amine-functionalized forms as fillers for preparation of mixed matrix membranes with improved CO<sub>2</sub>/CH<sub>4</sub> and CO<sub>2</sub>/N<sub>2</sub> separation performance.

## ACKNOWLEDGEMENT

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## REFERENCES

- [1] YL. Luo, BE. Tan, Porous Materials for Carbon Dioxide Capture Book Series: Green Chemistry and Sustainable Technology (2014) 143-180.
- [2] P. Veverka, K. Jeřábek, Mechanism of hypercrosslinking of chloromethylated styrene-divinylbenzene copolymers, Reactive & Functional Polymers 41 (1999) 21–25.